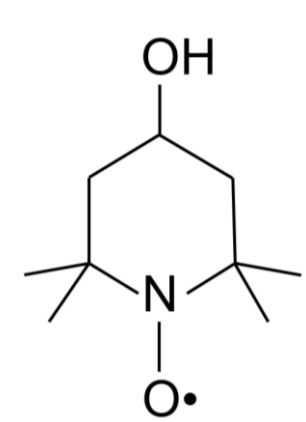
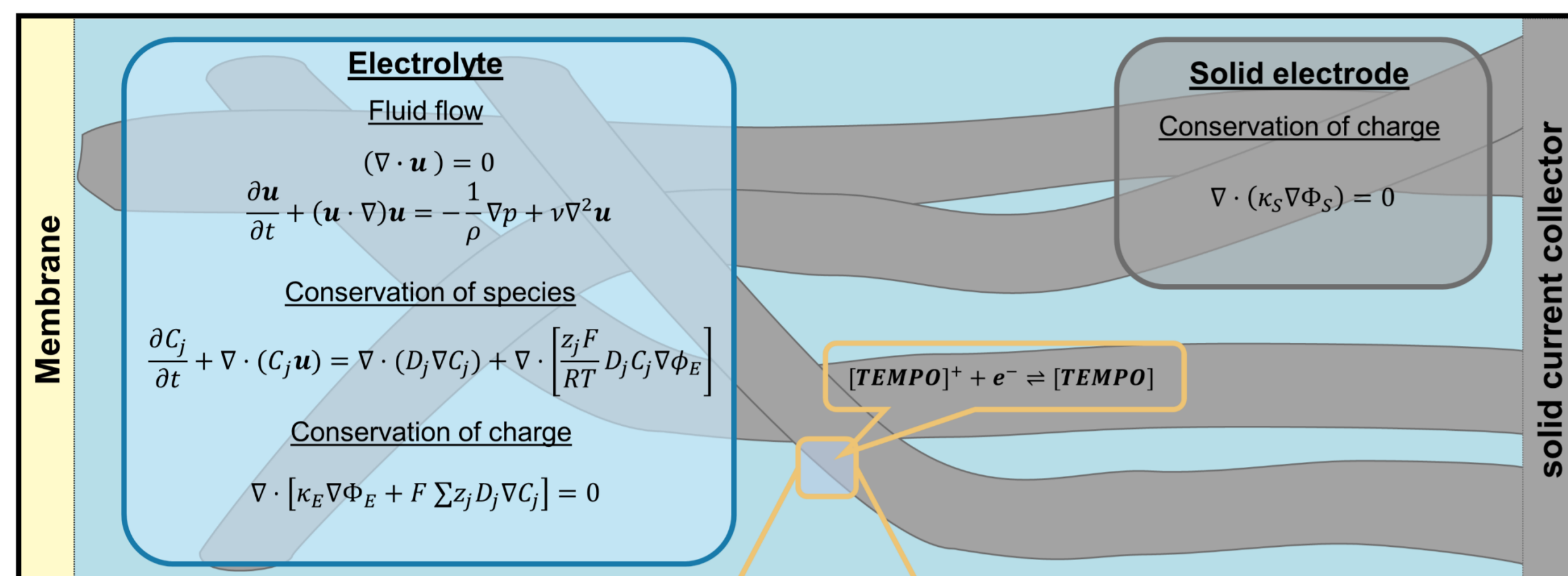


Pore-scale Resolved 3D Simulations of Aqueous Organic Flow Batteries

Amadeus Wolf, Hermann Nirschl

Pore-scale resolved half-cell Model ^[1] parameterized with 4-OH-TEMPO



Kinetic boundary condition: Butler-Volmer-Type

$$-N_{T^+} = +N_T = k \cdot (C_T^+)^{\alpha} \cdot (C_T^-)^{(1-\alpha)} \left[\exp\left(\frac{(1-\alpha)F\eta}{RT}\right) - \exp\left(-\frac{\alpha F\eta}{RT}\right) \right]$$

$$\eta = \phi_s - \phi_E - E^0 - \frac{RT}{F} \ln\left(\frac{C_T^+}{C_T^-}\right)$$

$$N = \frac{j}{F}$$

Motivation

- Examination of promising, non-rare and non-toxic organic material candidates on the pore-scale for flow battery performance
- Identification and visualization of cell limitations such as structure-dependent transport limitations

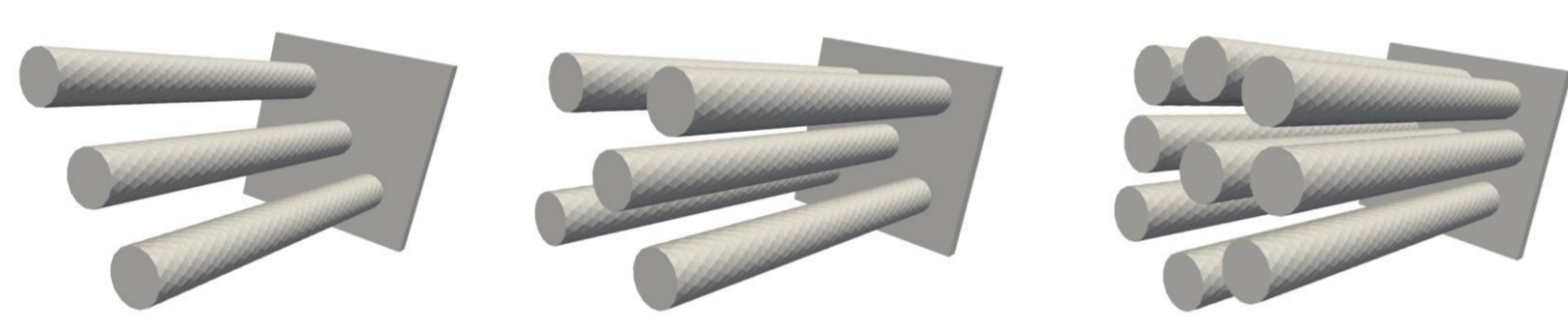
Research Objective

- 3D numerical simulation of coupled electrolyte flow and electrochemical processes
- Deduction of qualitative and quantitative recommendations for the optimization of flow batteries using novel active materials

Conclusion

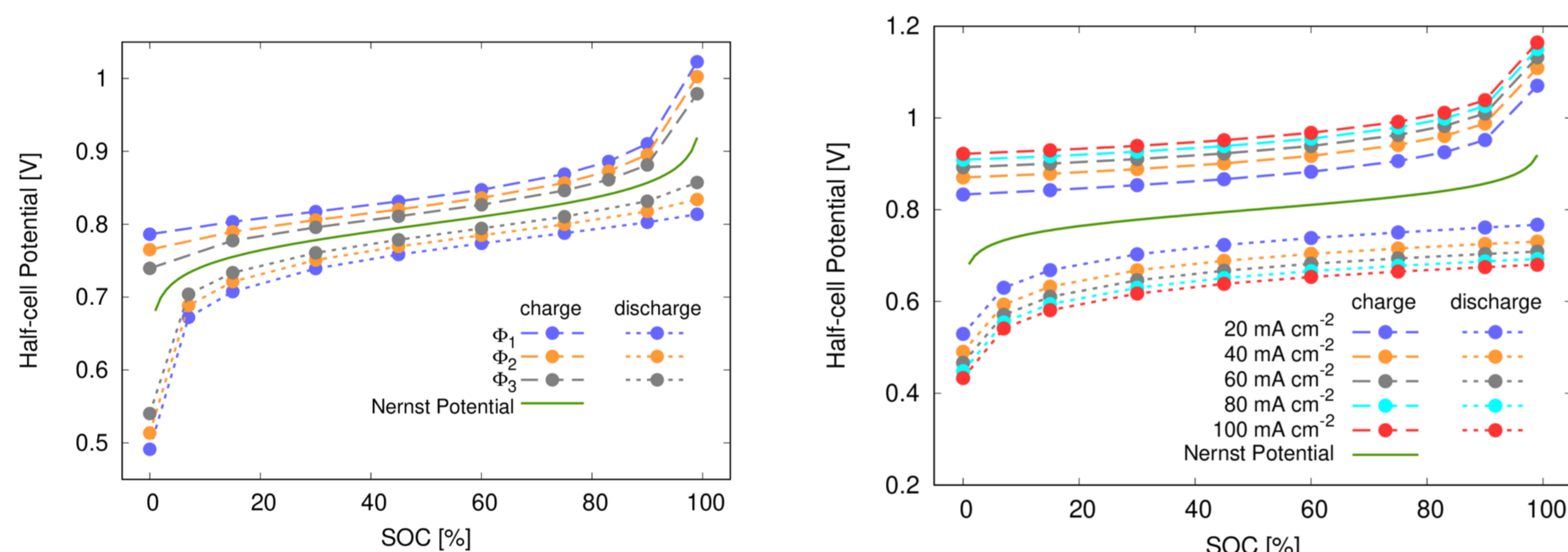
- Reproduction of concentration and active surface dependent flow battery characteristics
- SOC dependent optimal Reynolds Number around $\sim 10^{-2}$ regarding mass transport and half-cell potential

Results – Structured electrodes ^[1]



| | Φ ₁ | Φ ₂ | Φ ₃ |
|------------------------------|---------------------------------------|---------------------------------------|--|
| Domain size | 100 μm x 50 μm x 50 μm | | |
| Fiber diameter | 10 μm | | |
| Porosity Φ | 0.92 | 0.86 | 0.75 |
| Specific active surface area | 43 761 m ² m ⁻³ | 66 269 m ² m ⁻³ | 111 283 m ² m ⁻³ |
| Number of cells | 114 077 | 138 898 | 168 889 |

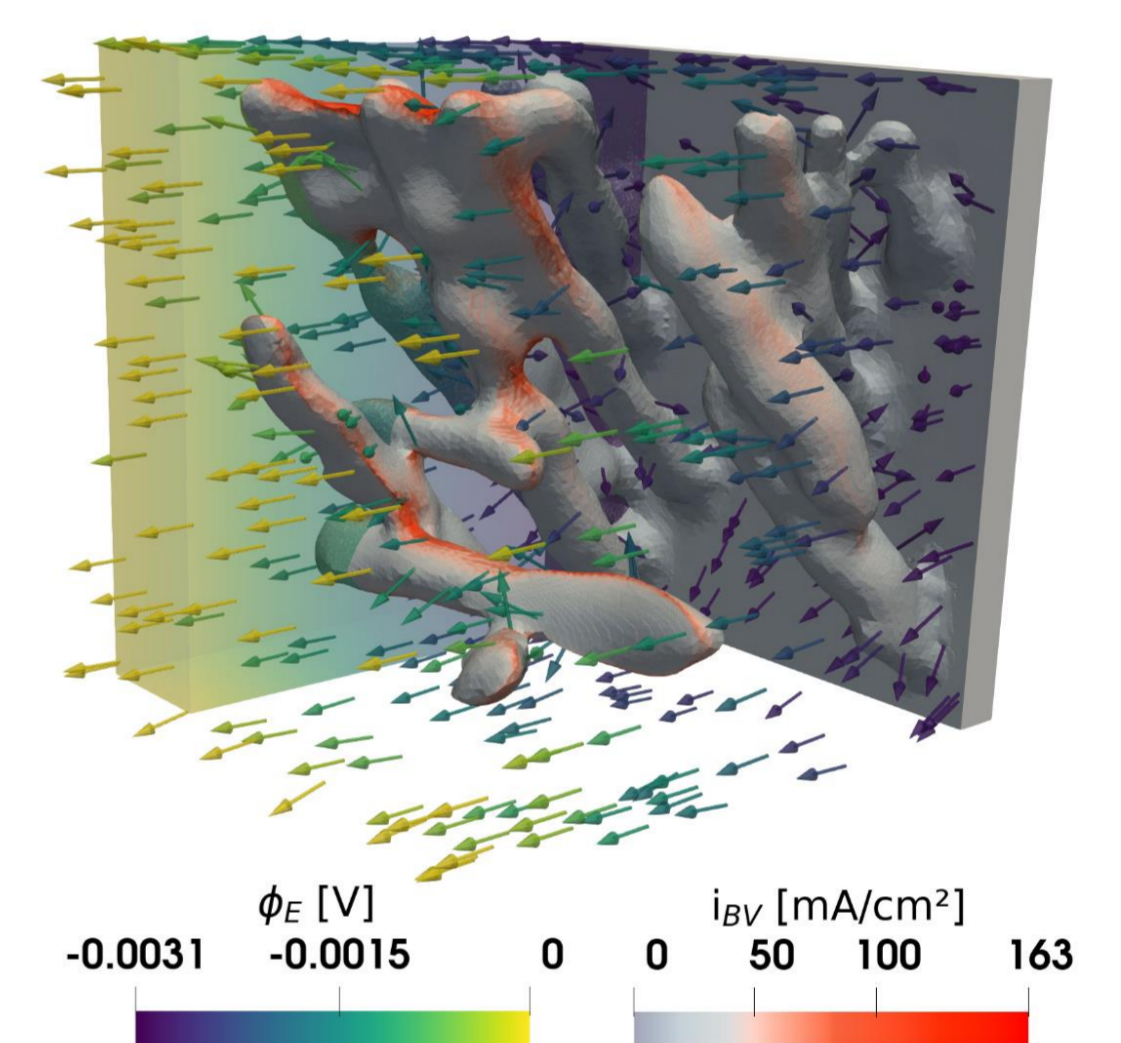
- Increasing active surface area leads to reduced potential differences due to reduced activation overpotential
- Increasing current density leads to higher potential differences due to higher ohmic losses



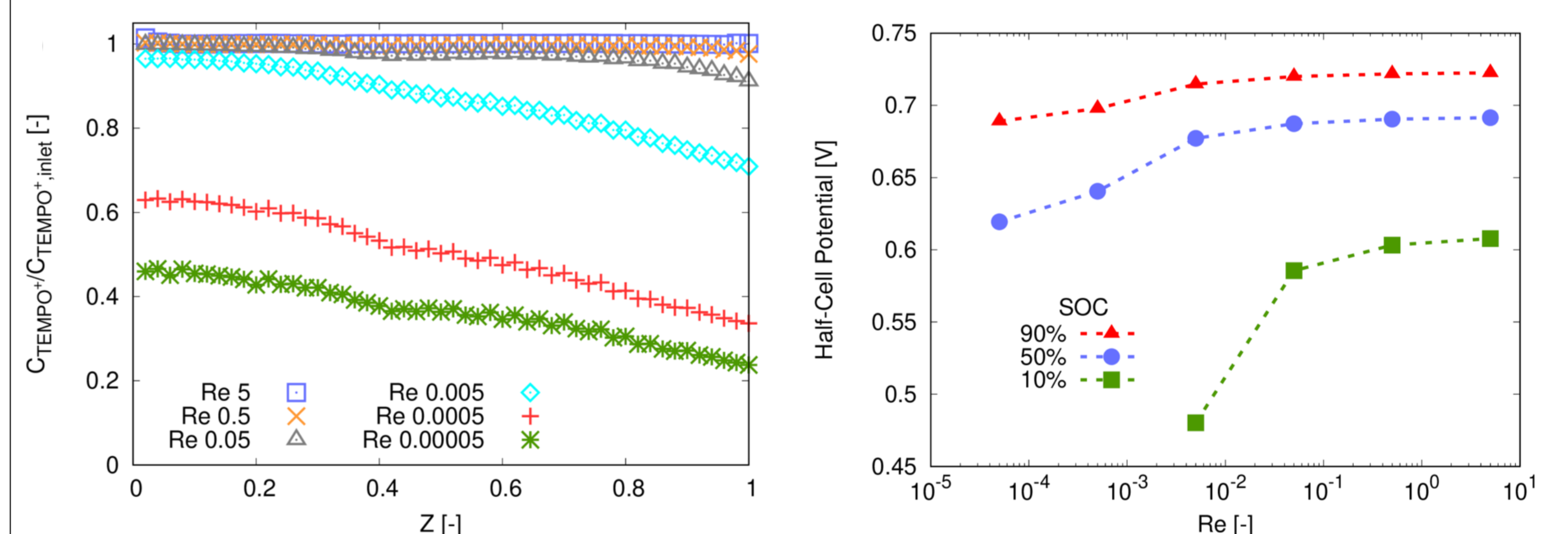
Half-cell potential over state of charge (SOC) for different porosities at constant galvanostatic current density of 40 mA cm⁻² (left) and for different charge/discharge rates (right). Concentration is 0.5M TEMPO in 1.5 NaCl. Lines are used for orientation. The simulations assume a constant supply of electrolyte at the inlet.

Results – Reconstructed microstructure ^[1]

- Increasing depletion of active material with reducing flow rate due to insufficient mass transfer
- Decreasing half-cell potential with decreasing SOC and flow rate
- Mass transfer limitations occur for flow rates with Reynolds numbers of around 10⁻²



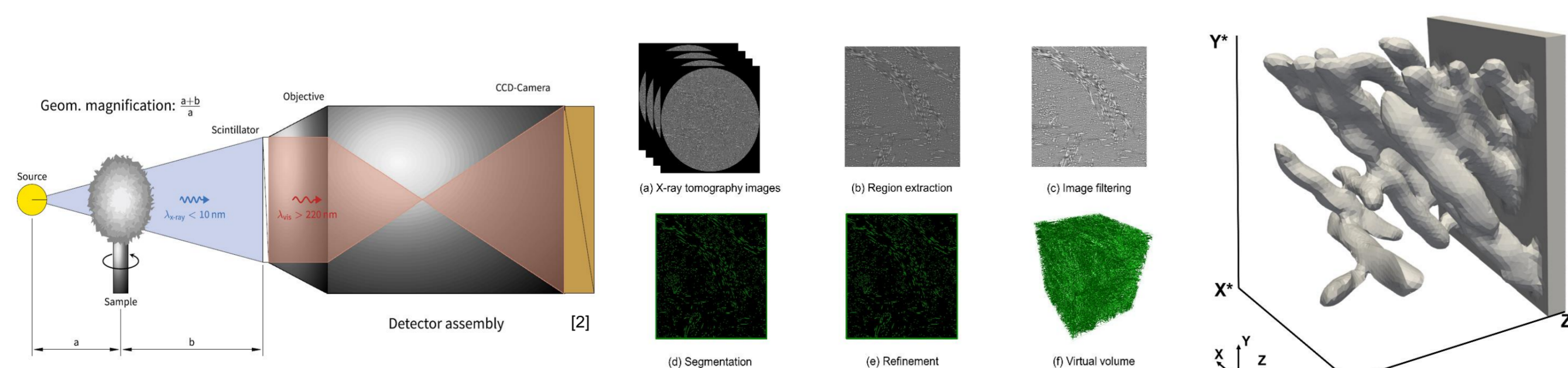
| | |
|-----------------------|---------------------------------------|
| Domain size | 78 μm x 78 μm x 78 μm |
| Specific surface area | 58 471 m ² m ⁻³ |
| Porosity Φ | 0.914 |
| Number of cells | 2.8 million |



Volume-weighted mean value of TEMPO⁺ concentration normalized to the inlet value along the dimensionless Z-direction (Membrane at Z=0 and current collector at Z=1) for different flow rates (left). Half-cell potential over Reynolds number for different SOC. Concentration is 0.1M TEMPO in 1.0M NaCl and galvanostatic discharge current density is 40 mA cm⁻². The simulations assume a constant supply of electrolyte at the inlet.

Microstructure characterization: X-ray computed micro-tomography

- Method for the image reconstruction of real porous electrodes



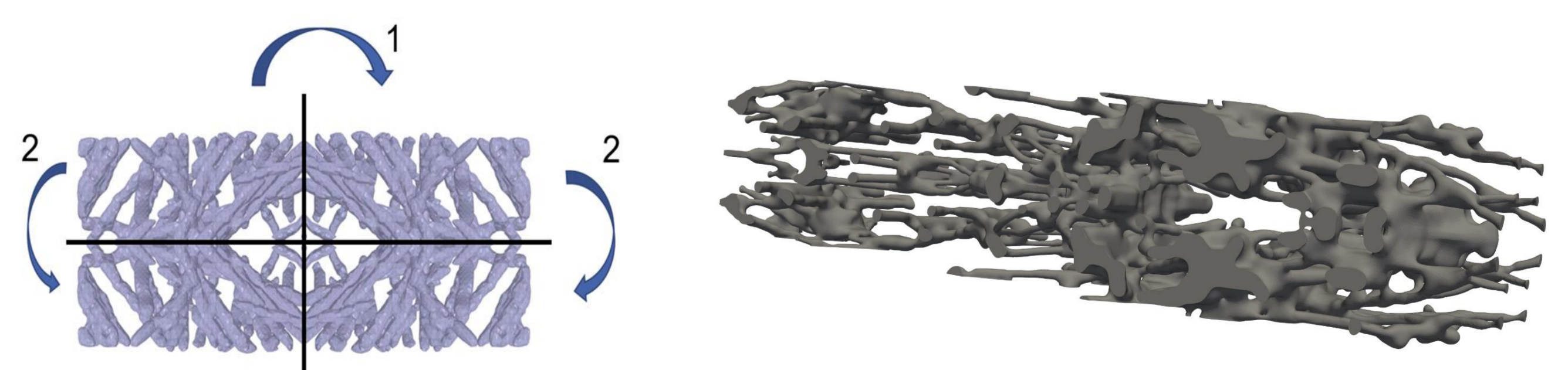
μCT Scan

Image processing

Digital twin

Outlook: Generation of representative periodic microstructures

- Development of a method for mirroring the porous electrode micro structure



References

^[1] C. Roth, J. Noack, M. Skyllas-Kazacos, Redox Flow Batteries. From Fundamentals to Applications. Weinheim: Wiley-VCH, 2023.

^[2] T. Dobler, B. Radel, "Quasi-Continuous Production and Separation of Lysozyme Crystals on an Integrated Laboratory Plant". In: Crystals 11.6 (2021). issn: 2073-4352. doi:10.3390/cryst11060713.

Acknowledgement

This project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement no. 875489.



Contact

Amadeus Wolf, M.Sc.
 Kaiserstraße 12
 76131 Karlsruhe, GERMANY
 Phone: +49 721 608 45089
 Email: amadeus.wolf@kit.edu

